



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0240.008

DVS ZERT GmbH hereby certifies that the welding company

**Rhomberg Sersa RailTec GmbH  
An der Heide  
03130 Spremberg  
Germany**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1  
in the type of activity P, M**

in the range indicated in the annex.

validity: 2025-04-04 until 2026-08-20

Düsseldorf, 2025-04-04  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DEICHGRÄBER

  
Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0240.008

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 24 mm	FW, BW
135	1.2 1.2/X120Mn12 5.1	t = 3 - 24 mm t = 3 - 5 mm t = 3 - 40 mm	FW, BW FW FW, BW
141	1.2, 7, 8	t = 3 - 12 mm	FW, BW

### Area of Application:

- New build of components for railway vehicles
  - bogie frames, vehicle frames, working units of secondary vehicles (e.g. track construction machines)
- Maintenance welding of components for railway vehicles

### Responsible welding coordinator(s):

Tim Wellschmidt, IWE

born: 1983-08-25

### 1st deputy(ies) of the responsible welding coordinator(s):

Jens Assatzk, IWS

born: 1970-02-13

### Others deputies:

Mirko Berghammer, IWS

born: 1967-01-23

### Remarks:

### Register no.:

DVSZERT/15085/CL1/240/17/2A1

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.